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## Single Coat Car Paint Black

RAL 9005 deep black, gloss prod.no. 680 101  
RAL 9005 deep black,  
semi-gloss: prod.no. 680 102  
RAL 9005 deep black, matt: prod.no. 680 103

### TECHNOLOGY:

### SprayMax<sup>®</sup>

Aerosol formulation made for this specific product for easy application  
constant atomization pressure  
finest aerosol distribution,  
professional paint result.



### PRODUCT

easy application  
rapid drying  
covers large areas  
covers well contrasts  
easy blending-in

Basis of raw material:

specific combinations of NC resins

VOC-value:

650 – 693 g/l          260 – 277 g/aerosol

### FIELD OF APPLICATION

Recommended for:

Spot Repair and parts refinishing  
industrial coating

Substrate:

SprayMax<sup>®</sup> 2K PRIMER FILLER 680 030,  
SprayMax<sup>®</sup> 1K ADHESION PROMOTER 680 001,  
SprayMax<sup>®</sup> 1K FILLER PRIMER 680 002 beige,  
SprayMax<sup>®</sup> 1K FILLER PRIMER 680 003 grey,  
SprayMax<sup>®</sup> 1K ACRYLIC FILLER 680 004,  
old paintwork, sanded

Pre-treatment:



Sand surface and clean it carefully with SprayMax<sup>®</sup> Silicone Remover or degreasing agent. Surface must be free from grease, dust and moisture.

Shake aerosol thoroughly for 2 min, spray to test.

## PROCESSING

### Protections:



Personal protection is required  
Respirator mask  
Type: A2/P2



Protective gloves,  
e.g. from latex or nitrile

### Spray passes:



2 – 3 = 30 – 40 µm  
Flash-off time between coats: 1 – 5 min.

### Drying:

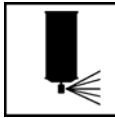


Dust free: 5 min/20 °C (70° F)  
ready for assembly 30 min/20 °C (70 °F)  
Air drying 3 h/20 °C (70 °F)



IR drying possible

### Finish:



When work is finished, reverse aerosol and spray  
valve empty.

### Disposal:

The emptied aerosols are suitable for household  
collection..

## CHARACTERISTICS

### Solid content:

approx. 16%

### Coverage:

approx. 0.5 m<sup>2</sup> / aerosol at approx.30 – 40 µm  
dry film thickness

### Degree of gloss:

|                                      |                      |
|--------------------------------------|----------------------|
| RAL 9005 deep black,<br>glossy:      | > 80 units at 60°    |
| RAL 9005 deep black, satin<br>gloss: | 27 – 33 units at 60° |
| RAL 9005 deep black, matt:           | 4 – 7 units at 60°   |

### Shelf life:

12 months / 20 °C

### Remarks:

For professional use only.

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